



7 - Feed Rate - Description of Parts

Part No.

1	Feed Rate Screw	FCS000A	14	Brass Index Spider	FC5K00D
2	Feed Rate Mounting Plate	FC5N000	15	Index Plate (Package of 1)	UCFC5ID
3	Dial Ring for Series 45M, 100DM, 100MDC	FC5M040	16	Index Plate (Package of 5)	MCFC5ID
4	Dial Ring for Series 85M, 170DM, 170MDC	FC5M080	17	Roller Clutch	FC5F000
5	Variable Cam (Package of 2)	UCFC5H0	18	O-ring Seal 3/8"	FC5E000
6	Variable Cam (Package of 5)	MCFC5H0	19	Feed Rate Housing with Roller Clutch, Seal & Rivets	FC5D00S
7	Index Pin Assembly with Lifter (Package of 1)	UCFC5AY	20	Feed Rate Housing with Rivets Only (not shown)	FC5D0SR
8	Index Pin Assembly with Lifter (Package of 2)	MCFC5AY	21	Feed Rate Rivet	FCS000C
9	Index Pin Lifter (Package of 2)	UCFC5L1	22	Main Shaft for Series 45 & 85 (Package of 1)	UCFC5AD
10	Index Pin Lifter (Package of 5)	MCFC5L1	23	Main Shaft for Series 45 & 85 (Package of 2)	MCFC5AD
11	Index Pin Holder	FC5L003	24	Main Shaft for Series 100 & 170 DM (not shown)	DM5A00D
12	Index Pin Spring	FC5L005	25	Main Shaft for Series 100 & 170 MDC (not shown)	DM5A00C
13	Index Pin	FC5L002			