



### SEPARATING COMPONENTS

Separating feeder components is easy thanks to Stenner's quick locking rivet system.

Switch off the feeder and unplug the power cord.

Hold the Feed Rate Control section and turn the complete Tube Housing clockwise until it stops.

Pull the complete Tube Housing straight out.

Grasp the Feed Rate Control section and turn clockwise until it stops and pull straight out.

For Double Head and Dual Head Dual Control feeders, follow the above steps starting with the outside tube housing first and working toward the motor.

### RECONNECTING COMPONENTS

To assemble the Feed Rate Control to the Motor, confirm pressure spring is in place, line up the flat side of the motor shaft with the flat side of the brass spider in the Feed Rate and push on straight. Turn the Feed Rate Control so the rivet holes line up with the rivets on the Motor and turn counter clockwise until it locks into place. The arrow on the Feed Rate dial should be on top.

Put the Tube Housing (with shaft) into the Feed Rate Control and turn it counter clockwise until the shaft falls in place and locks. Line up the rivet holes on the Tube Housing with the rivets on the Feed Rate while pushing and turning it until the snap lock engages. Finally, attach firmly to housing by turning it counter clockwise.



**HOT TIP !**

### Did You Know ?



Before replacing a new tube, always thoroughly rinse out the tube housing and roller assembly to remove chemical residue

### TUBE MAINTENANCE

- Based on application, establish a regular tube maintenance schedule. Tube life is affected by back pressure, type of chemical, temperature and duty cycle.
- Always replace ferrules when installing a new tube.
- Check Troubleshooting Guide for additional maintenance tips (see page 47).
- Follow tube removal and installation guidelines (refer to instructions on right page).
- On double head and dual head, dual control feeders, both tubes should be on the same maintenance schedule.
- On double head feeders:
  1. Remove outside head.
  2. Change tube on the inside head first and center (refer to instructions and illustration on right page).
- On dual head, dual control feeders:
  1. Change outside head like the single head.
  2. Remove (feed rate and tube housing together).
  3. Change tube on inside head.